

# Preliminary - For Review Only

## STANDARD PHRASEOLOGY

### SECTION D

1. This section of standard phraseology is for use in structural disciplines.

Chip and grind surfaces flush in way of repairs.

D1

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Remove existing and install new each watertight door and hatch listed in \_\_\_\_.

D2

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Clean each tank listed in \_\_\_\_ free of debris and foreign matter.

D3a

Inspect each tank for cleanliness prior to final closing.

D3b

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Accomplish a chalk test on each structural closure listed in \_\_\_\_\_. Chalk imprint shall be centered with 100 percent contact.

D4

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Remove existing and install new each watertight hatch and coaming listed in \_\_\_\_.

D5

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D6a        PHRASE DELETED

D6b        PHRASE DELETED

D6c        PHRASE DELETED

D6d        PHRASE DELETED

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D7         PHRASE DELETED

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NOTE:        UTILIZE FOR COMPARTMENTATION MARKINGS. FOR REFERENCE USE  
FED-STD-595, COLORS.

Apply markings using applicable colors from the following list:

White, Color No. 17886 of 2.\_\_, MIL-PRF-24635  
Yellow, Color No. 13538 of 2.\_\_, MIL-PRF-24635  
Red, Color No. 11105 of 2.\_\_, MIL-PRF-24635  
Green, Color No. 14062 of 2.\_\_, MIL-PRF-24635  
Black, Color No. 17038 of 2.\_\_, MIL-PRF-24635  
Blue, Color No. 15200 of 2.\_\_, MIL-PRF-24635

D8

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D9        PHRASE DELETED

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Slush each new wire rope with new grease conforming to MIL-PRF-18458.

D10

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Contact the SUPERVISOR to determine color, style, and pattern of habitability items.

D11a

Provide samples for color, style, and pattern selection.

D11b

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Apply two layers of insulation tape, to a total minimum thickness of 17 mils, conforming to MIL-I-24391 to the faying surfaces of dissimilar metal.

D12

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Remove unused clips, hangers, electrical buttons, and studs from overhead, bulkheads, and decks.

D13

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Adjust each hinge, latch, and safety release, installing CRES shims to ensure an airtight seal for each door.

D14

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Chip and grind surfaces flush and smooth in way of \_\_\_\_.

D15

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Inspect each \_\_\_\_ for structural integrity, deterioration, pitting, cracks, and areas of damage or distortion.

D16

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Shop test each new wire rope, including attached end fittings, to 40 percent of the breaking strength of the wire rope.

D17

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Remove existing and install new decorative sheathing systems on inside boundary bulkheads in accordance with 2.\_\_\_\_, and details in 2.\_\_\_\_, conforming to MIL-L-24518.

D18

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D19        PHRASE DELETED.    USE SWT 634-07 FOR CARPET.

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D20        PHRASE DELETED

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Install temporary wooden closures over each opening caused by removals.

D21a

Remove each temporary closure upon completion of work.

D21b

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D22        PHRASE DELETED

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Adjust each dogging mechanism for proper operation and to obtain 100 percent centered contact of knife edge to gasket.

D23

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Vee-out and weld \_\_\_\_ linear feet of deteriorated and damaged welds. Area of repairs shall include deck, bulkhead, shell plating, and overhead of each space listed in 1.2 for total of \_\_\_\_ linear feet per space.

D24

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Preserve the interior surfaces of each \_\_\_\_ with rust preventative compound conforming to MIL-PRF-16173, Class I or II, Grade One or Three, by completely filling and draining. Ventilate to remove solvent vapors.

D25

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NOTE:      FOR REFERENCE USE MIL-STD-1689, FABRICATION, WELDING, AND INSPECTION OF SHIP'S STRUCTURE.

Fair-in existing plating adjoining each new insert in accordance with 2.\_\_.

D26

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D27      PHRASE DELETED

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D28      PHRASE DELETED

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D29      PHRASE DELETED

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Changes and alternate routes shall be made to enable ventilation runs to be completed and to suit existing shipboard conditions when the dimensions used on 2.\_\_ cannot be complied with.

D30a

NOTE:      D30b IS OPTIONAL FOR THOSE ACTIVITIES WHO CAN ESTABLISH THAT THE CONTRACTOR CAN SHIPCHECK THE SHIP BEING REPAIRED PRIOR TO BID.

Relocate lights, fixtures, equipment, pipes, cables, and wiring in way of new ventilation installation. New ventilation shall be templated to suit existing shipboard conditions and offset around interferences not feasible to relocate.

D30b

## Preliminary - For Review Only

NOTE:      D31 IS INTENDED FOR, BUT NOT LIMITED TO, USE WHEN  
ACCOMPLISHING SHIPALTS.

Accomplish testing and balancing for systems installed new and only the modified portions of existing systems to ensure minimum delivery of designed air quantities in accordance with 2.\_\_.

D31a

Accomplish testing and balancing for systems installed new and only the modified portions of existing systems to ensure delivery of not less than 100 percent nor more than 110 percent of design air quantity to each compartment served. Where there is more than one terminal in a compartment, air delivered at each terminal shall be within plus or minus 20 percent of design quantity.

D31b